Permit #: 28.9906-08

Effective Date: Draft

Expiration Date: Draft

SOUTH DAKOTA DEPARTMENT OF ENVIRONMENT AND NATURAL RESOURCES MINOR AIR QUALITY PERMIT

Steven M. Pirner, P.E., Secretary Department of Environment and Natural Resources

Under the South Dakota Air Pollution Control Regulations

Pursuant to Chapter 34A-1-21 of the South Dakota Codified Laws and the Air Pollution Control Regulations of the State of South Dakota and in reliance on statements made by the owner designated below, a permit to operate is hereby issued by the Secretary of the Department of Environment and Natural Resources. This permit authorizes such owner to operate the source unit(s) at the location designated below and under the listed conditions.

A. Owner

1. Company Name and Mailing Address

Graphic Packaging International, Inc. P.O. Box 1326
Mitchell, South Dakota 57301

2. Actual Source Location if Different from Above

1700 West Ash Avenue Mitchell, South Dakota 57301

3. Permit Contact

Keith Beck, Engineering Manager (605) 996-5500

4. Facility Contact

Keith Beck, Engineering Manager (605) 996-5500

5. Responsible Official

Jim Dice, Plant Manager (605) 996-5500

B. Permit Revisions or Modifications

Not applicable.

C. Type of Operation

Graphic Packaging International, Inc. operates a web printing and food-grade packaging manufacturing facility.

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1.0 Standard Conditions

1.1 Operation of source

In accordance with Administrative Rules of South Dakota (ARSD) 74:36:04:15(9), the owner or operator shall operate the units, controls, and processes as described in Table 1-1 in accordance with the statements, representations, and supporting data contained in the complete permit application received August 2, 2012, unless modified by the conditions of this permit. Except as otherwise provided herein, the control equipment shall be operated at all times in accordance with the manufacturer's specification and in a manner that achieves compliance with the conditions of this permit. The application consists of the application forms, supporting data, and supplementary correspondence. If the owner or operator becomes aware it failed to submit any relevant facts in a permit application or submitted incorrect information in an application, such information shall be promptly submitted.

Table 1-1 - Description of Permitted Units, Operations, and Processes

Unit	it Description Description	Maximum	Control
Unit		Operating Rate	Device
#2	Press 614 – 1996 Hamilton System 4000, Serial #95155 with Bossaire Dryer, Model #EXI-483-40. A combination offset lithographic/flexographic web printing press with integral curing/drying operations. The press contains the following operations: Offset Inking, Flexographic Inking, Flexographic Coating and Drying, Ultra Violet Curing, Electron Beam Curing, and Cutting. The two flexographic dryers each have a heat capacity of 2 million BTU per hour and operate on natural gas.	Each dryer – 2 million Btus per hour	Not applicable
#3	Press 615 – 1996 Hamilton System 4000, Serial #95156, with Bossaire Dryver, Model #EXI-483-40. A combination offset lithographic/flexographic web printing press with integral curing/drying operations. The press contains the following operations: Offset Inking, Flexographic Inking, Flexographic Coating and Drying, Ultra Violet Curing, Electron Beam Curing, and Cutting. The two flexographic dryers each have a heat capacity of 2 million BTU per hour and operate on natural gas.	Each dryer – 2 million Btus per hour	Not applicable
#4	Press 616 – 1999 Komori Chambon, Model #OR-32. A combination offset lithographic/flexographic/ rotogravure web printing press with integral curing/drying operations. The press contains the following operations: Offset Inking, Flexographic or Rotogravure Coating and Drying, Infrared Curing, Electron Beam Curing, and Cutting.		Not applicable
#5	Common Evaporator – 1996 Environmental Products/Acra Electric Corp., Model # MRU 30t evaporator. The evaporator is electrically operated.		Not applicable

Unit	Description	Maximum Operating Rate	Control Device
	The spent fountain solution from Presses 614, 615, 616, 617 and 618 are transferred to the evaporator.		
#6	Baler – 1996 Balemaster Baler, Model #4025G-8. Packaging from Presses 614, 615, 616, 617 and 618 which does not meet customer specifications is collected in the baler. The material is pneumatically transferred to a cyclone separator. The cyclone separator vents inside the warehouse to a baghouse. The baghouse exhausts to the manufacturing area.		Not applicable
#7	Press 617 – 2000 Komori Chambon, Model #OR-32. A combination offset lithographic/flexographic/rotogravure web printing press with integral curing/drying operations. The press contains the following operations: Offset Inking, Flexographic or Rotogravure Inking, Flexographic or Rotogravure Coating and Drying, Electron Beam Curing, and Cutting.		Not applicable
#8	Press 618 – 1996 Hamilton System 4000, Serial #S96246, with a Bossaire Dryer, Model #EXI-483-40. A combination offset lithographic/flexographic/rotogravure web printing press with integral curing/drying operations. The press contains the following operations: Offset Inking, Flexographic or Rotogravure Inking, Flexographic or Rotogravure Coating and Dying, Ultra Violet Curing, Electron Beam Curing, and Cutting. The one flexographic dryers each have a heat capacity of 2 milllion BTU per hour and operate on natural gas.	Each dryer – 2 million Btus per hour	Not Applicable

1.2 Duty to comply

In accordance with ARSD 74:36:04:15(12), the owner or operator shall comply with the conditions of this permit. An owner or operator who knowingly makes a false statement in any record or report or who falsifies, tampers with, or renders inaccurate, any monitoring device or method is in violation of this permit. A violation of any condition in this permit is grounds for enforcement, reopening this permit, permit termination, or denial of a permit renewal application. The owner or operator, in an enforcement action, cannot use the defense that it would have been necessary to cease or reduce the permitted activity to maintain compliance. The owner or operator shall provide any information requested by the Secretary to determine compliance or whether cause exists for reopening or terminating this permit. This permit does not waive compliance with federal, state, or local laws and ordinances.

1.3 Property rights or exclusive privileges

In accordance with ARSD 74:36:04:15(12), the State's issuance of this permit, adoption of design criteria, and approval of plans and specifications does not convey any property rights of any sort, any exclusive privileges, any authorization to damage, injure or use any private

property, any authority to invade personal rights, any authority to violate federal, state or local laws or regulations, or any taking, condemnation or use of eminent domain against any property owned by third parties. The State does not warrant the owner's or operator's compliance with this permit, design criteria, approved plans and specifications, and operation under this permit, will not cause damage, injury or use of private property, an invasion of personal rights, or violation of federal, state or local laws or regulations. The owner or operator is solely and severally liable for all damage, injury or use of private property, invasion of personal rights, infringement of federal, state or local laws and regulations, or taking or condemnation of property owned by third parties, which may result from actions taken under the permit.

1.4 Penalty for violating a permit condition

In accordance with South Dakota Codified Laws (SDCL) 34A-1-39 and 34A-1-47, a violation of a permit condition may subject the owner or operator to civil or criminal prosecution, a state penalty of not more than \$10,000 per day per violation, injunctive action, administrative permit action, and other remedies as provided by law.

1.5 Inspection and entry

In accordance with SDCL 34A-1-41, the owner or operator shall allow the Secretary, upon presentation of credentials, to:

- 1. Enter the premises where a regulated activity is located or where pertinent records are stored:
- 2. Have access to and copy any records required under this permit;
- 3. Inspect operations regulated under this permit; and/or
- 4. Sample or monitor any substances or parameters for the purpose of assuring compliance.

1.6 Severability

In accordance with ARSD 74:36:04:15(11), any portion of this permit that is void or challenged shall not affect the validity of the remaining permit requirements.

1.7 Permit termination, modification, or revocation

In accordance with ARSD 74:36:04:27, the Secretary may recommend that the Board of Minerals and Environment terminate, modify, or revoke this permit for violations of SDCL 34A-1 or the federal Clean Air Act or for nonpayment of any outstanding enforcement penalty.

2.0 Permit Amendments and Modifications

2.1 Permit flexibility

In accordance with ARSD 74:36:04:18, the owner or operator shall have the flexibility to make changes to the source during the term of this permit. The owner or operator shall provide the Secretary written notice at least seven days in advance of the proposed change (NOTE: The Secretary will forward a copy of the written notice to EPA). The written notice shall include a brief description of the change, the date on which the change is to occur, any change in emissions, the proposed changes to the permit, and whether the requested revisions are for an administrative permit amendment, minor permit amendment, or permit modification.

The Secretary will notify the owner or operator whether the change is an administrative permit amendment, a minor permit amendment, or a permit modification. A proposed change that is

considered an administrative permit amendment or a minor permit amendment can be completed immediately after the Secretary receives the written notification. The owner or operator must comply with both the applicable requirements governing the change and the proposed permit terms and conditions until the Secretary takes final action on the proposed change.

A proposed change that is considered a modification cannot be implemented until the Secretary takes final action on the proposed change or the owner or operator was issued an air quality construction permit. Permit modifications are subject to the same procedural requirements, including public comment, as the original permit issuance except that the required review shall cover only the proposed changes.

2.2 Administrative permit amendment

In accordance with ARSD 74:36:04:20, the Secretary has 15 days from receipt of a written notice to verify the proposed change is an administrative permit amendment. As provided in ARSD 74:36:01:03, the Secretary considers a proposed change an administrative permit amendment if the proposed change accomplishes one of the following:

- 1. Corrects typographical errors;
- 2. Changes the name, address, or phone number of any person identified in this permit or provides a similar minor administrative change;
- 3. Requires more frequent monitoring or reporting;
- 4. The ownership or operational control changes and the Secretary determines no other change in this permit is necessary. However, the new owner must submit a certification of applicant form and a written statement specifying the date for transfer of operating permit responsibility, coverage, and liability; or
- 5. Any other changes the Secretary and the administrator of EPA determines to be similar to those requirements in this condition.

2.3 Minor permit amendment

In accordance with ARSD 74:36:04:20.04, the Secretary has 90 days from receipt of a written notice to take final action on a minor permit amendment. Final action consists of issuing or denying a minor permit amendment or determining the proposed change is a permit modification. As provided in ASRD 74:36:04:20:02, the Secretary considers a proposed change to be a minor permit amendment if the proposed change:

- 1. Does not violate any applicable requirements;
- 2. Does not involve significant changes to existing monitoring, reporting, or recordkeeping requirements;
- 3. Does not require or change a case-by-case determination of an emission limit or other standard, a source-specific determination for temporary sources of ambient impacts, or a visibility or increment analysis; or
- 4. Does not seek to establish or change a permit term or condition for which the source has assumed to avoid an applicable requirement, a federally enforceable emission cap, or an alternative emission limit. An alternative emission limit is approved pursuant to regulations promulgated under section 112(i)(5) of the federal Clean Air Act.

2.4 Permit modification

In accordance with ARSD 74:36:04:21, an owner or operator may apply for a permit modification. A permit modification is defined in ARSD 74:36:01:10 as a physical change in or change in the operation of a source that results in at least one of the following:

- 1. An increase in the amount of an air pollutant emitted by the source or results in the emission of an air pollutant not previously emitted;
- 2. A significant change to existing monitoring, reporting, or recordkeeping requirements in the permit;
- 3. The change requires or changes a case-by-case determination of an emission limit or other standard, a source-specific determination for temporary sources of ambient impacts, or a visibility or increment analysis; or
- 4. The change seeks to establish or change a permit term or condition for which there is a corresponding underlying applicable requirement that the source has assumed to avoid an applicable requirement, a federally enforceable emissions cap assumed to avoid classification as a modification under a provision of the Title I of the Clean Air Act, or an alternative emissions limit approved pursuant to regulations promulgated under section 112(i)(5) of the Clean Air Act.

Permit modifications are subject to the same procedural requirements, including public comment, as the original permit issuance except the required review shall cover only the proposed changes.

2.5 Permit revision

In accordance with ARSD 74:36:04:23, the Secretary may reopen and revise this permit to meet requirements of SDCL 34A-1 or the federal Clean Air Act. In accordance with ARSD 74:36:04:24, the Secretary shall notify the owner or operator at least 30 days before reopening this permit. The 30-day period may be less in the case of an emergency.

2.6 Testing new fuels or raw materials

In accordance with ARSD 74:36:11:04, an owner or operator may request permission to test a new fuel or raw material to determine if it is compatible with existing equipment before requesting a permit amendment or modification. A complete test proposal shall consist of the following:

- 1. A written proposal describing the new fuel or raw material, operating parameters, and parameters that will be monitored and any testing associated with air pollutant emissions during the test;
- 2. An estimate of the type and amount of regulated air pollutant emissions resulting from the proposed change; and
- 3. The proposed schedule for conducting the test. In most cases the owner or operator will be allowed to test for a maximum of one week. A request for a test period longer than one week will need additional justification. A test period shall not exceed 180 days.

The Secretary shall approve, conditionally approve, or deny in writing the test proposal within 45 days after receiving a complete proposal. Approval conditions may include changing the test schedule or pollutant sampling and analysis methods. Pollutant sampling and analysis methods may include, but are not limited to performance testing, visible emission evaluation, fuel analysis, dispersion modeling, and monitoring of raw material or fuel rates.

If the Secretary determines the proposed change will result in an increase in the emission of a regulated air pollutant or result in the emission of an additional regulated air pollutant, the Secretary shall give public notice of the proposed test for 30 days. The Secretary shall consider all comments received during the 30-day public comment period before making a final decision on the test.

The Secretary will not approve a test if the test would cause or contribute to a violation of a national ambient air quality standard.

3.0 Permit Renewal

3.1 Permit effective

In accordance with ARSD 74:36:04:05, this permit shall expire five years from date of issuance unless reopened or terminated for cause.

3.2 Permit renewal

In accordance with ARSD 74:36:04:06, the owner or operator shall submit an application for a permit renewal at least 90 days before the date of permit expiration if the owner or operator wishes to continue to operate an activity regulated by this permit. The current permit shall not expire and shall remain in effect until the Secretary takes final action on the timely permit renewal application.

3.3 Permit expiration

In accordance with ARSD 74:36:04:16, permit expiration terminates the owner's or operator's right to operate any unit covered by this permit.

4.0 Recordkeeping and Reporting

4.1 Recordkeeping and reporting

In accordance with ARSD 74:36:04:15(10), the owner or operator shall maintain all monitoring data, records, reports, and pertinent information specified by this permit for five years from the date of sample, measurement, report, or application unless otherwise specified in this permit. The records shall be maintained on site for the first two years and may be maintained off site for the last three years. All records must be made available to the Secretary for inspection. All notifications and reports shall be submitted to the following address:

South Dakota Department of Environment and Natural Resources PMB 2020, Air Quality Program 523 E. Capitol, Joe Foss Building Pierre, SD 57501-3182

4.2 Signatory requirements

In accordance with ARSD 74:36:04:07, all applications submitted to the Secretary shall be signed and certified by a responsible official. A responsible official for a corporation is a responsible corporate officer and for a partnership or sole proprietorship is a general partner or the proprietor, respectively. All reports or other information submitted to the Secretary shall be

signed and certified by a responsible official or a duly authorized representative. A person is a duly authorized representative only if:

- 1. The authorization is made in writing by a person described above and submitted to the Secretary; and
- 2. The authorization specifies either an individual or a position having responsibility for the overall operation of the regulated facility, such as the position of plant manager, superintendent, position of equivalent responsibility, or an individual or position having overall responsibility for environmental matters.

The responsible official shall notify the Secretary if an authorization is no longer accurate. The new duly authorized representative must be designated prior to or together with any reports or information to be signed by a duly authorized representative.

4.3 Certification statement

In accordance with ARSD 74:36:04:15(10), all documents required by this permit, including application forms, reports, and compliance certification, must be certified by a responsible official or a duly authorized representative. The certification shall include the following statement:

"I certify that, based on information and belief formed after reasonable inquiry, the statements and information in this document and all attachments are true, accurate, and complete."

4.4 Reporting permit violations

In accordance with ARSD 74:36:04:15(10), the owner or operator shall report all permit violations. A permit violation should be reported as soon as possible, but no later than the first business day following the day the violation was discovered. The permit violation may be reported by telephone to the South Dakota Department of Environment and Natural Resources at (605) 773-3151 or by FAX at (605) 773-4068.

A written report shall be submitted within five days of discovering the permit violation. Upon prior approval from the Secretary, the submittal deadline for the written report may be extended up to 30 days. The written report shall contain:

- 1. A description of the permit violation and its cause(s);
- 2. The duration of the permit violation, including exact dates and times; and
- 3. The steps taken or planned to reduce, eliminate, and prevent reoccurrence of the permit violation.

The Secretary may waive the written report on a case-by-case basis if the oral report has been received within the reporting period and dependent upon the severity of the permit violation.

4.5 Record of hazardous air pollutant emissions

In accordance with ARSD 74:36:04:15(10), the owner or operator shall calculate the amount of hazardous air pollutants emitted each month. A 12-month rolling total shall be calculated every month using that month's value and the previous 11 months' values. See Appendix A for a list of hazardous air pollutants. The hazardous air pollutant emissions will be based on the amount of products used each month and the composition of the product based on the material safety data

sheets, manufacturer supplied formulation data, EPA approved test method data, or a method approved by the Secretary.

4.6 Record of volatile organic compound emissions

In accordance with ARSD 74:36:04:15(10), the owner or operator shall calculate the amount of volatile organic compounds emitted each month. A 12-month rolling total shall be calculated every month using that month's value and the previous 11 months' values. The volatile organic compounds emissions will be based on the amount of products used each month and the composition of the product based on the material safety data sheets, manufacturer supplied formulation data, EPA approved test method data, or a method approved by the Secretary.

4.7 Periodic reporting

In accordance with ARSD 74:36:04:15(10), the owner or operator shall submit an annual report to the Secretary by the end of each calendar year. The reporting frequency may revert to quarterly reporting if there is sufficient data that indicates more frequent reporting is warranted. The annual report shall contain the following information:

- 1. Name of facility, permit number, reference to this permit condition, identifying the submittal as a quarterly or annual report, and calendar dates covered in the reporting period.
- 2. The quantity of hazardous air pollutants, in tons, emitted for each 12-month period in the reporting period and supporting documentation;
- 3. The quantity of volatile organic compounds, in tons, emitted for each 12-month period in the reporting period and supporting documentation; and
- 4. A copy of the MSDS, manufacturer supplied formulation data, or EPA approved test method data for any product used at the facility during the calendar quarter that has not been previously submitted to the Secretary.

The reports must be postmarked no later than 30 days after the end of the reporting period (i.e. January 30th, April 30th, July 30th, and October 30th for a quarterly report, if applicable or January 30th for the annual report, if applicable).

5.0 Control of Regulate Air Pollutants

5.1 Visibility limit

In accordance with ARSD 74:36:12:01, the owner or operator may not discharge into the ambient air an air contaminant of a density equal to or greater than that designated as 20 percent opacity from any permitted unit, operation, or process listed in Table 1-1, unless otherwise specified in this permit. This provision does not apply when the presence of uncombined water is the only reason for failure to meet the requirement.

5.2 Visibility exceedances

In accordance with ARSD 74:36:12:02, an exceedance of the operating limit in permit condition 5.1 is not considered a violation during brief periods of soot blowing, start-up, shutdown, or malfunctions. Malfunction means any sudden and unavoidable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. A failure caused entirely or in part by poor maintenance, careless operation, preventable equipment breakdown, or any other cause within the control of the owner or operator is not a malfunction and is considered a violation.

5.3 Total suspended particulate matter limits

In accordance with ARSD 74:36:06:02(1) and/or ARSD 74:36:06:03(1), the owner or operator shall not allow the emission of total suspended particulate matter in excess of the emission limit specified in Table 5-1 for the appropriate permitted unit, operation, and process.

Table 5-1 - Total Suspended Particulate Matter Emission Limit

Unit	Emission Limit
Press 614	0.6 pounds per million Btus of heat input
Press 615	0.6 pounds per million Btus of heat input
Press 618	0.6 pounds per million Btus of heat input

5.4 Sulfur dioxide limits

In accordance with ARSD 74:36:06:02(2) and/or ARSD 74:36:06:03(2), the owner or operator shall not allow the emission of sulfur dioxide in excess of the emission limit specified in Table 5-2 for the appropriate permitted unit, operations, and process.

Table 5-2 – Sulfur Dioxide Emission Limit

Unit	Emission Limit
Press 614	3.0 pounds per million Btu heat input
Press 615	3.0 pounds per million Btu heat input
Press 618	3.0 pounds per million Btu heat input

Compliance with the sulfur dioxide emission limit is based on a three-hour rolling average, which is the arithmetic average of three contiguous one-hour periods.

5.5 Circumvention not allowed

In accordance with ARSD 74:36:04:31, the owner or operator may not install, use a device, or use a means that conceals or dilutes an air emission that would otherwise violate this permit. This includes operating a unit or control device that emits air pollutants from an opening other than the designed stack, vent, or equivalent opening.

5.6 Minimizing emissions

In accordance with ARSD 74:36:04:15(9), the owner or operator shall at all time, when practicable, maintain and operate all permitted units in a manner that minimizes air pollution emissions.

5.7 Plant wide hazardous air pollutant emission limit

In accordance with ARSD 74:36:04:15(9), the owner or operator shall not emit greater than or equal to 9.5 tons of a single hazardous air pollutant or 23.8 tons of a combination of hazardous air pollutants from permitted units and fugitive sources per 12-month rolling period. The 12-month rolling total shall be calculated every month using that month's value and the previous 11 months' values. The 12-month rolling total shall begin the month this permit is issued.

5.8 Plant wide volatile organic compound emission limit

In accordance with ARSD 74:36:04:15(9), the owner or operator shall not emit greater than or equal to 95 tons of volatile organic compounds from the permitted units and fugitive sources per 12-month rolling period. The 12-month rolling total shall be calculated every month using that

month's value and the previous 11 months' values. The 12-month rolling total shall begin the month this permit is issued.

6.0 Performance Tests

6.1 Performance test may be required

In accordance with ARSD 74:36:11:02, the Secretary may request a performance test during the term of this permit. A performance test shall be conducted while operating the unit at or greater than 90 percent of its maximum design capacity, unless otherwise specified by the Secretary. A performance test conducted while operating less than 90 percent of its maximum design capacity will result in the operation being limited to the percent achieved during the performance test. The Secretary has the discretion to extend the deadline for completion of performance test required by the Secretary if circumstances reasonably warrant but will not extend the deadline past a federally required performance test deadline.

6.2 Test methods and procedures

In accordance with ARSD 74:36:11:01, the owner or operator shall conduct the performance test in accordance with 40 CFR Part 60, Appendix A, 40 CFR Part 63, Appendix A, and 40 CFR Part 51, Appendix M. The Secretary may approve an alternative method if a performance test specified in 40 CFR Part 60, Appendix A, 40 CFR Part 63, Appendix A, and 40 CFR Part 51, Appendix M is not federally applicable or federally required.

6.3 Representative performance test

In accordance with ARSD 74:36:07:01, as referenced to 40 CFR § 60.8(c), performance tests shall be conducted under such conditions as the Secretary shall specify to the owner or operator based on the representative performance of the unit being tested. The owner or operator shall make available to the Secretary such records as may be necessary to determine the conditions of the performance tests. Operations during periods of startup, shutdown, and malfunction shall not constitute representative conditions for the purpose of a performance test nor shall emissions in excess of the level of the applicable emission limit during periods of startup, shutdown, and malfunction be considered a violation of the applicable emission limit unless otherwise specified in this permit.

6.4 Submittal of test plan

In accordance with ARSD 74:36:11:01, the owner or operator shall submit the proposed testing procedures to the Secretary at least 30 days prior to any performance test. The Secretary will notify the owner or operator if the proposed test procedures are approved or denied. If the proposed test procedures are denied, the Secretary will provide written notification outlining what needs to be completed for approval.

6.5 Notification of test

In accordance with ARSD 74:36:11:03, the owner or operator shall notify the Secretary at least 10 days prior to the start of a performance test to arrange for an agreeable test date when the Secretary may observe the test. The Secretary may extend the deadline for the performance test in order to accommodate schedules in arranging an agreeable test date.

6.6 Performance test report

In accordance with ARSD 74:36:04:15(10), the owner or operator shall submit a performance test report to the Secretary within 60 days after completing the performance test or by a date designated by the Secretary. The performance test report shall contain the following information:

- 1. A brief description of the process and the air pollution control system being tested:
- 2. Sampling location description(s);
- 3. A description of sampling and analytical procedures and any modifications to standard procedures;
- 4. Test results represented in the same terminology as the permit limits;
- 5. Quality assurance procedures and results;
- 6. Records of operating conditions during the test necessary for demonstrating compliance with the permit limits, preparation of standards, and calibration procedures:
- 7. Raw data sheets for field sampling and field and laboratory analyses;
- 8. Documentation of calculations;
- 9. All data recorded and used to establish parameters for compliance monitoring; and
- 10. Any other information required by the test method.

7.0 Exemption

7.1 Title V air quality permit exemption

In accordance with ARSD 74:36:04:15(9), the owner or operator is exempt from needing a Title V air quality permit. The exemption is based on the annual air emissions of the facility. Any changes in operation or production that increases hazardous air pollutant emissions greater than 9.5 tons per 12-month rolling period for a single hazardous air pollutant or 23.8 tons per 12-month rolling period for a combination of hazardous air pollutants will require a Title V air quality operating permit and compliance with the federal requirements in 40 Code of Federal Regulations, Part 63, Subpart KK. Any changes in operation or production that increases volatile organic compound emissions greater than 95 tons per 12-month rolling period for volatile organic compounds will require a Title V air quality permit. The relaxation in the air emission limits shall not occur until the Title V air quality operating permit has been issued.

8.0 Recommendation

A review of this facility indicates it can operate in compliance with South Dakota's Air Pollution Control rules and the federal Clean Air Act. The Secretary, therefore, recommends that the Board of Minerals and Environment issue this minor air quality operating permit with conditions to ensure compliance with SDCL 34A-1 and the federal Clean Air Act. Any questions pertaining to the Secretary's recommendation should be directed to Ashley Brakke, Engineer I at 605-773-3151.

APPENDIX A LIST OF HAZARDOUS AIR POLLUTANTS

CAS number	Chemical Name
75070	Acetaldehyde
60355	Acetamide
75058	Acetonitrile
98862	Acetophenone
53963	2-Acetylaminofluorene
107028	Acrolein
79061	Acrylamide
79107	Acrylic acid
107131	Acrylonitrile
107051	Allyl chloride
92671	4-Aminobiphenyl
62533	Aniline
90040	o-Anisidine
1332214	Asbestos
71432	Benzene (including benzene from gasoline)
92875	Benzidine
98077	Benzotrichloride
100447	Benzyl chloride
92524	Biphenyl
117817	Bis(2-ethylhexyl)phthalate (DEHP)
542881	Bis(chloromethyl)ether
75252	Bromoform
106990	1,3-Butadiene
156627	Calcium cyanamide
105602	Caprolactam
133062	Captan
63252	Carbaryl
75150	Carbon disulfide
56235	Carbon tetrachloride
463581	Carbonyl sulfide
120809	Catechol
133904	Chloramben
57749	Chlordane
7782505	Chlorine
79118	Chloroacetic acid
532274	2-Chloroacetophenone
108907	Chlorobenzene
510156	Chlorobenzilate
67663	Chloroform
107302	Chloromethyl methyl ether
126998	Chloroprene
1319773	Cresols/Cresylic acid (isomers and mixtures)
95487	o-Cresol
108394	m-Cresol
106445	p-Cresol
100113	P 616501

CAS number	Chemical Name
98828	Cumene
94757	2,4-D, salts and esters
3547044	DDE
334883	Diazomethane
132649	Dibenzofurans
96128	1,2-Dibromo-3-chloropropane
84742	Dibutylphthalate
106467	1,4-Dichlorobenzene(p)
91941	3,3-Dichlorobenzidene
111444	Dichloroethyl ether (Bis(2-chloroethyl)ether)
542756	1,3-Dichloropropene
62737	Dichloryos
111422	Diethanolamine
121697	N,N-Diethyl aniline (N,N-Dimethylaniline)
64675	Diethyl sulfate
119904	3,3-Dimethoxybenzidine
60117	Dimethyl aminoazobenzene
119937	3,3'-Dimethyl benzidine
79447	Dimethyl carbamoyl chloride
68122	Dimethyl formamide
57147	1,1-Dimethyl hydrazine
131113	Dimethyl phthalate
77781	Dimethyl sulfate
534521	4,6-Dinitro-o-cresol, and salts
51285	2,4-Dinitrophenol
121142	2,4-Dinitrotoluene
123911	1,4-Dioxane (1,4-Diethyleneoxide)
122667	1,2-Diphenylhydrazine
106898	Epichlorohydrin (1-Chloro-2,3-epoxypropane)
106887	1,2-Epoxybutane
140885	Ethyl acrylate
100414	Ethyl benzene
51796	Ethyl carbamate (Urethane)
75003	Ethyl chloride (Chloroethane)
106934	Ethylene dibromide (Dibromoethane)
107062	Ethylene dichloride (1,2-Dichloroethane)
107211	Ethylene glycol
151564	Ethylene imine (Aziridine)
75218	Ethylene oxide
96457	Ethylene thiourea
75343	Ethylidene dichloride (1,1-Dichloroethane)
50000	Formaldehyde
76448	Heptachlor
118741	Hexachlorobenzene
87683	Hexachlorobutadiene
77474	Hexachlorocyclopentadiene
67721	Hexachloroethane
822060	Hexamethylene-1,6-diisocyanate
	<i>y y</i>

CAS number Chemical Name
9 Hexamethylphosphoramide

680319 Hexamet 110543 Hexane

302012 Hydrazine 7647010 Hydrochloric acid

7664393 Hydrogen fluoride (Hydrofluoric acid)

123319 Hydroquinone 78591 Isophorone

58899 Lindane (all isomers) 108316 Maleic anhydride

67561 Methanol 72435 Methoxychlor

74839 Methyl bromide (Bromomethane) 74873 Methyl chloride (Chloromethane)

71556 Methyl chloroform (1,1,1-Trichloroethane)

Methyl hydrazine

74884 Methyl iodide (Iodomethane) 108101 Methyl isobutyl ketone (Hexone)

624839 Methyl isocyanate 80626 Methyl methacrylate 1634044 Methyl tert butyl ether

101144 4,4-Methylene bis(2-chloroaniline)
 75092 Methylene chloride (Dichloromethane)
 101688 Methylene diphenyl diisocyanate (MDI)

101779 4,4'-Methylenedianiline

91203 Naphthalene 98953 Nitrobenzene 92933 4-Nitrobiphenyl 100027 4-Nitrophenol 79469 2-Nitropropane

684935 N-Nitroso-N-methylurea 62759 N-Nitrosodimethylamine 59892 N-Nitrosomorpholine

56382 Parathion

82688 Pentachloronitrobenzene (Quintobenzene)

87865 Pentachlorophenol

108952 Phenol

p-Phenylenediamine

75445 Phosgene 7803512 Phosphine 7723140 Phosphorus

85449 Phthalic anhydride

Polychlorinated biphenyls (Aroclors)

1120714 1,3-Propane sultone 57578 beta-Propiolactone 123386 Propionaldehyde 114261 Propoxur (Baygon)

78875 Propylene dichloride (1,2-Dichloropropane)

75569 Propylene oxide

CAS number Chemical Name

75558 1,2-Propylenimine (2-Methyl aziridine)

91225 Quinoline 106514 Quinone 100425 Styrene 96093 Styrene oxide

1746016 2,3,7,8-Tetrachlorodibenzo-p-dioxin

79345 1,1,2,2-Tetrachloroethane

127184 Tetrachloroethylene (Perchloroethylene)

7550450 Titanium tetrachloride

108883 Toluene

95807 2,4-Toluene diamine 584849 2,4-Toluene diisocyanate

95534 o-Toluidine

8001352 Toxaphene (chlorinated camphene)

120821 1,2,4-Trichlorobenzene 79005 1,1,2-Trichloroethane 79016 Trichloroethylene 95954 2,4,5-Trichlorophenol 88062 2,4,6-Trichlorophenol

121448 Triethylamine 1582098 Trifluralin

540841 2,2,4-Trimethylpentane

108054 Vinyl acetate 593602 Vinyl bromide 75014 Vinyl chloride

75354 Vinylidene chloride (1,1-Dichloroethylene)

1330207 Xylenes (isomers and mixture)

95476 o-Xylenes 108383 m-Xylenes 106423 p-Xylenes

Antimony Compounds

Arsenic Compounds (inorganic including arsine)

Beryllium Compounds Cadmium Compounds Chromium Compounds Cobalt Compounds Coke Oven Emissions Cyanide Compounds¹

Glycol ethers² Lead Compounds

Manganese Compounds Mercury Compounds Fine mineral fibers³ Nickel Compounds

Polycylic Organic Matter⁴

Radionuclides (including radon)⁵

CAS number Chemical Name

Selenium Compounds

NOTE: For all listings above which contain the word "compounds" and for glycol ethers, the following applies: Unless otherwise specified, these listings are defined as including any unique chemical substance that contains the named chemical (i.e., antimony, arsenic, etc.) as part of that chemical's infrastructure.

- 1 X'CN where X = H' or any other group where a formal dissociation may occur. For example KCN or Ca(CN)₂
- ² Includes mono- and di- ethers of ethylene glycol, diethylene glycol, and triethylene glycol R-(OCH2CH2)_n -OR' where

n = 1, 2, or 3

R = alkyl or aryl groups

R' = R, H, or groups which, when removed, yield glycol ethers with the structure: $R-(OCH2CH)_n$ -OH. Polymers are excluded from the glycol category.

- ³ Includes mineral fiber emissions from facilities manufacturing or processing glass, rock, or slag fibers (or other mineral derived fibers) of average diameter 1 micrometer or less.
- ⁴ Includes organic compounds with more than one benzene ring, and which have a boiling point greater than or equal to 100 °C.
 - ⁵ A type of atom which spontaneously undergoes radioactive decay.